



QUALITEK[®] CEASOLDER PEELABLE SOLDER MASK

CORPORATE HEADQUARTERS USA: 315 Fairbank St. Addison, IL • 630-628-8083 • FAX 630-628-6543
EUROPE UK: Unit 9 Apex Ct. Bassendale Rd. Bromborough, Wirral CH62 3RE • 44 151 334 0888 • FAX 44 151 346 1408
ASIA-PACIFIC HEADQUARTERS SINGAPORE: 6 Tuas South St. 5 Singapore 637790 • 65 6795 7757 • FAX 65 6795 7767
PHILIPPINES: Phase 1 Qualitek Ave. Mariveles, Bataan Philippines C-2106 • 6347 935 4163 • FAX 63475613717
CHINA: 3B/F, YiPa Print Bldg. 351 # JiHua Rd., Buji Shenzhen, China 518112 • 86 755 28522814 • FAX 86 755 28522787

Description

Ceasolder is a temporary latex mask designed for electronic assembly applications that is peelable. Ceasolder is non-flammable, VOC-Free and non-toxic. Ceasolder has a moderate odor. Ceasolder prevents solder from flowing into contacts, screw heads, terminals and plated through-holes. Latex is heat-stable so it masks and protects the boards through the entire assembly and reflow process.

Main Features

- Easily peelable
- Fast cure times
- Non-flammable
- Protects sensitive components
- May be used for Leaded or high-temperature Lead-Free processes

Technical Data

	Specification	Test Method
Color and Appearance	Pink Viscous Liquid	
Flash Point	None	
pH Value	10.25 ± 0.75	
Viscosity, cps	12750 ± 2250	Brookfield, 20 RPM, 25 °C
Shelf Life	1 year from DOM	

Application

Apply Ceasolder by using applicator bottle or by brush coating onto a clean, dry surface. If the material begins to thicken, use deionized water to reduce viscosity.

Recommended Cure Time

- 1 Hour Ambient
- 30 Min. @ 65 °C
- 20 Min. @ 82 °C

Storage & Shelf Life

Ceasolder should be stored at 65 – 75 °F, away from direct sunlight. Keep container tightly closed. Shelf life is 1 year from date of manufacture.

Packaging

Ceasolder is available in 12 oz. squeeze bottles or 1 Gallon containers.

Disposal

Ceasolder should be disposed of in accordance with federal, state and local authority requirements.

Qualitek® is a brand of Qualitek International, Inc. For Health and Safety Information, refer to Safety Data Sheet.