

QUALITEK[®]

HDT-200S Digital Titration Kit For Saponifier

DESCRIPTION

The HDT-200S Titration Kit contains the following:

- 1. 1 Hach digital titrator (6900-02)
- 2. 10 ml. plastic graduated cylinder (GRAD-001)
- 3. 1-125ml. Erlenmeyer flask (FLASK-001)
- 4. 1 ounce of phenolphthaiein indicator solution (SOLN-P)
- 5. 1-8N HCL cartridge (CART-002)
- 6. 5 delivery hook tubes (TUBE-001)

APPLICATION METHODS

The performance of Qualitek saponifier may be monitored by titration. A measured amount from the wash tank is titrated with a test solution (8N HCL) to an end point indicated by a color change. The titration reading allows for a calculation of the concentration. The tables are used to determine the appropriate amount of saponifer concentration within the prescribed range.

PROCEDURE

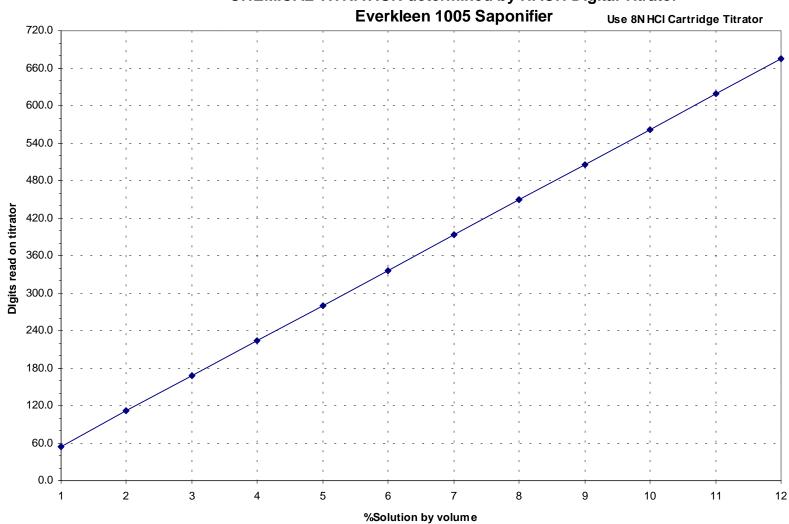
- 1. After mixing thoroughly, take a sample from the wash tank.
- 2. Attach a clean delivery tube to the cartridge of 8N HCL. Fasten the cartridge to the body of the digital titrator.
- 3. Flush the delivery tube by turning the coarse delivery knob to eject a few drops of 8N HCL, Reset the counter to zero and dry the tip.
- 4. Add 3-4 drops of indicator to the 125-ml flask, then add 50 ml of water.
- 5. Using the pipette, transfer 5ml from the wash tank sample to the 125-ml flask containing the indicator solution and swirl gently to mix. The solution will turn bright pink in color.
- 6. Immerse the end of the delivery tube into the sample and perform titration by turning the delivery knob. While mixing, continue turning the knob until the sample changes from a bright pink solution to a clear solution. When the clear condition persists within the solution (the color does not return with mixing), this is the end point of the titration.
- 7. The number in the digital titration window is used to calculate the concentration.
- 8. Depress the plunger release button and manually retract the plunger into the body of the titrator. Remove the cartridge and delivery tube, and reseal the cartridge.
- 9. Use the digits and add the appropriate amount of saponifier to the wash tank based on the process control chart.

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CHEMICAL TITRATION determined by HACH Digital Titrator

A=Desired % Soln B=Known % Soln (See chart) C=Volume of bath (in gallons)

Amount of 1005 to added (fl.oz)= A { (A-B) /100 + C } x 1.28