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Our goal is simple:

"To Be A Major Supplier And World-Class Producer Of Soldering Materials."

Qualitek Worldwide

Established in 1980, Qualitek International is the fastest growing manufacturer of soldering materials for the electronic assembly industries. Our rapid growth has been the result of our commitment to quality, service and technology. Our continuing expansion of manufacturing facilities worldwide provides immediate availability of our products and technical support to meet the needs of our customers. Today, Qualitek is a major supplier of high quality solder paste, soldering chemicals, and advanced soldering products. We pledge to continue providing customers with the highest level of quality, technology and service into the next century.

Quality Assured Products

An ISO 9002 & QS 9000 Certified Company
To assure a consistent level of quality, inspection of incoming raw materials, in-process monitoring and final testing of the finished products are carried out according to ISO standards. All the appropriate testing is performed accurately and precisely using state-of-the-art instruments to ensure product consistency.

Research & Development

Qualitek is a proven, proactive manufacturer of innovative soldering products. At Qualitek, our development is "Customer Driven" so we focus on developing the product you require. We even perform testing using the actual assembly equipment to assure the desired results.

Technical Support & Services

Qualitek's product management group provides technical assistance on the products being used, recommending products for specific applications and solving customer problems. Product specialists are available to visit customers sites to assist in optimizing assembling process and to provide troubleshooting assistance with existing issues, if any.

You can contact us by phone, fax, e-mail and through our web site. We guarantee you our prompt attention.

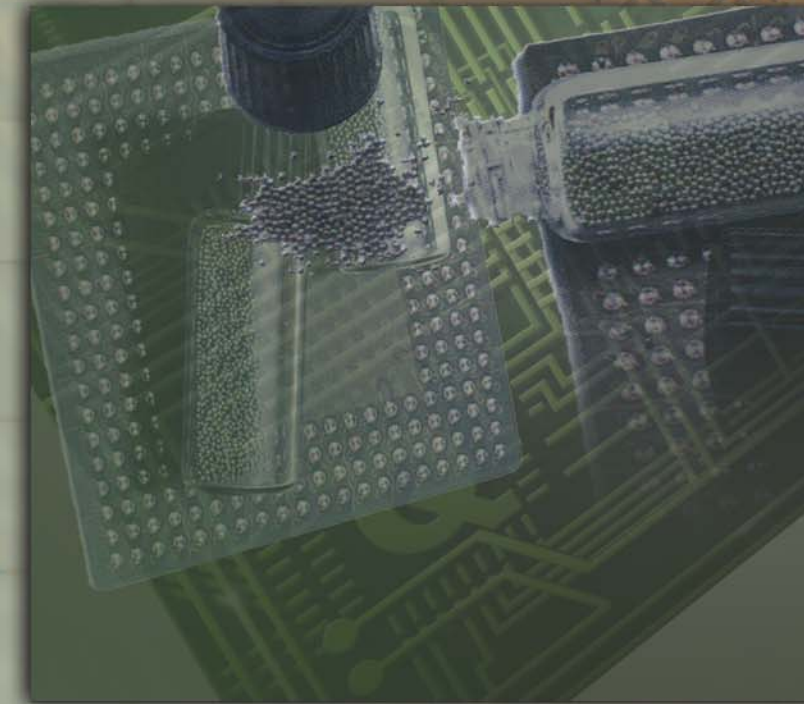
Q-Pearl

BGA Solder Spheres

Qualitek International, Inc. manufactures Q-Pearls using a new technology that assures exact alloy composition, consistent and accurate diameters and highly spherical shapes of the spheres. All spheres are made from pure metals combines to provide required alloy composition according to J-STD-006 specification or customer specific. After forming the spheres are classified for size by a precise and non-abrasive sorting process. The diameters of the spheres are monitored and controlled within 0.001" +/- 0.0005" tolerance. Sphere size distribution is measured precisely by a sophisticated image analysis system connected to scanning Electron Microscope (SEM). To determine sphericity, sphere diameter is measured in 16 directions in a fraction of a second.

Sphere Size & Composition

Choosing the correct alloy and sphere size is based on the type of BGA package and the processing temperature of your assembly. Solder Spheres in Ball Grid Array packages are used to provide the electrical and mechanical connection between the component and the board assembly.



Typical Types Of BGA

Types Of BGA	Alloy	Ball Diameter
PBGA	Sn63/Pb37	0.030"
	Sn62/Pb36/Ag2	
	LF88	
	SAC	
CBGA	Sn10/Pb90 Sn10/Pb88/Ag2	0.025"
TBGA	Sn10/Pb90	0.035"

Size Tolerance

Size (mil)	Size (mm)	Tolerance	
		(mil)	(mm)
12	0.300	0.5	0.012
14	0.350	0.5	0.012
16	0.400	0.5	0.012
20	0.500	1.0	0.025
25	0.635	1.0	0.025
30	0.762	1.0	0.025
35	0.889	1.0	0.025

Common Alloys

Alloy Designation	Melting Range In °C
Sn63/Pb37	183 E
Sn62/Pb36/Ag2	179-189
Sn10/Pb90	268-302
LF88	188-197
LF217	217-221
LF965-30	217-221

Qualitek Paste Fluxes

Qualitek paste flux is a combination of tackifier and fluxing agent specially formulated for touch-up soldering. BGA packages and flip chip applications. Paste flux may be applied by screen or stencil printing, pin-transfer and syringe dispensing.

Four types of paste flux are available: Rosin Mildly Activated PF 200, Activated Rosin PF 400, No-Clean PF600, and Water-Soluble PF 700.

Paste Fluxes

Paste Flux Formula	PF200 RMA	PF400 RA	PF600 No-Clean	PF601 No-Clean	PF700 Water-Soluble
Type	Mildly	Fully	No-Clean	No-Clean	Organic
Specifications	J-STD-004 Type ROL0	Type ROL1	Type RELO	Type RELO	Type ORM0
Features	<ul style="list-style-type: none"> ● Good Wetting & Dispensing ● Chip Scale Packaging Production & Touch-Up 	<ul style="list-style-type: none"> ● High Activity ● Excellent Wetting ● Chip Scale Packaging 	<ul style="list-style-type: none"> ● Similar To Type RMA But Lighter In Residues ● Residues May Be Left On Without Cleaning 	<ul style="list-style-type: none"> ● Similar To Type RMA But Lighter In Residues ● Residues May Be Left On Without Cleaning ● Soft Residues similar to RMA but lighter 	<ul style="list-style-type: none"> ● Excellent Tackiness ● Less Corrosive Than Most Organic Types ● Halogen Free ● Residues Do Not Need To Be Cleaned Immediately

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